

ROFLEX 20 black

Black sealing grommets for pipes, Ø 15-30 mm (1/2"-1 3/16"), for interior and exterior use



Technical data

		Material
Main product component		TESCON INVIS with EPDM
Adhesive		Water-resistant SOLID adhesive
Release film		Silicone-coated paper
Property	Regulation	Value
Colour		black
Outdoor exposure		6 months
Bond durability, non-aged/aged	DIN 4108-11	passed
Can be plastered over		yes
Installation temperature		above -10 °C ; 14 °F
Temperature resistance EPDM		permanent -40 °C to 150 °C ; -40 °F to 300 °F
Storage		cool and dry

Areas of application

For quick, permanently sealed feedthroughs of cables and pipes through the airtightness layer. Also for exterior use, e.g. behind open-jointed cladding.

Supply forms

Art. no.	GTIN	Length	Width	Contents	Weight
1AR04010	4026639240101	145 mm	145 mm	15 pieces	0.2 kg

Advantages

- ✓ Keeps building components dry: quick and simple sealing
- ✓ Reliable joints thanks to water-resistant SOLID adhesive
- ✓ Becomes practically invisible: black backing fleece not visible behind open-jointed cladding
- ✓ Practical handling: pipes can be pushed and pulled through the grommet – the joint remains sealed
- ✓ Extremely flexible and elastic, no protruding sleeve
- ✓ Subsequent work can be carried out more flexibly: 6 months of outdoor exposure
- ✓ Construction in adherence with standards: for airtight sealing in accordance with DIN 4108-7, SIA 180 and RE 2020
- ✓ Excellent values in hazardous substance testing, has been tested according to the ISO 16000 evaluation scheme

Substrates

Clean substrates before sticking. Adhesion to frozen surfaces is not possible. There must be no water-repellent substances (e.g. grease or silicone) on materials to be bonded. Subsurfaces must be sufficiently dry and stable.

Permanent adhesion is achieved on all pro clima interior and exterior membranes, other vapour-check and airtight membranes (e.g. those made of PE, PA, PP and aluminium) as well as other roof and breather (WRB) membranes (e.g. those made of PP and PET).

Adhesive bonds are possible on planed and painted wood, hard plastics and metal (e.g. pipes, windows etc.), hard wood-based panels (chipboard, OSB, plywood, MDF and wood fibre underlay panels). Pre-treatment with TESCON PRIMER is required in the case of adhesion to wood-fibre underlay panels and smooth mineral substrates. Concrete or plaster substrates must not be sandy or crumbling.

The best results in terms of structural stability are achieved on high-quality substrates. It is your responsibility to check the suitability of the substrate; adhesion tests are recommended in certain cases. Pre-treatment with TESCON PRIMER is recommended in the case of substrates with insufficient stability.

General conditions

The bonds should not be subjected to tensile strain. Rub the adhesive tapes firmly to secure the adhesive bonds. Ensure that there is sufficient resistance pressure.

Windproof, airtight or rainproof sealing can only be achieved on vapour checks, roofing underlays or breather (WRB) membranes that have been laid without folds or creases. Ventilate continuously and systematically to prevent build-up of excessive humidity; use a dryer if necessary.

The information provided here is based on practical experience and the current state of knowledge. We reserve the right to make changes to the recommended designs and processing or to make alterations due to technical developments and associated improvements in the quality of our products. We would be happy to inform you of the current technical state of the art at the time you use our products.

Further information about installation and design details is available in the pro clima planning documentation. If you have any questions, please contact [pro clima Technical Support](<https://proclima.com/service/technical-support>).

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* Information sur le niveau d'émission de substances volatiles dans l'air intérieur, présentant un risque de toxicité par inhalation, sur une échelle de classe allant de A+ (très faibles émissions) à C (fortes émissions)

Tested for hazardous substances according to



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