DUPLEX Flexi 2

Compact ventilator units with heat

recovery

The ventilation units of the **new** original patented **DUPLEX Flexi** design range are intended for comfort ventilation with the highest heat recovery efficiency and hot-air heating in all kinds of civil and residential buildings. They are made in five sizes: **DUPLEX 650, 1100, 1600, 2600 and 3600 Flexi**.

The units are available in multi-purpose design, i.e. for installation on the floor or beneath the ceiling. In addition the unit sides may be interchanged, i.e. supply and exhaust air ports can be used conversely, allowing installation flexibility.

The units can optionally by fitted with a hot water heating coil or a chiller (water-based or direct) to be installed directly on the unit. The duct downstream the unit may be equipped with an electric re-heater; an electric pre-heater can also be installed upstream the unit.

The DUPLEX 1600 also includes alternative ports that can be interchanged and used on site as side ports.

From the construction point of view all units are compact sets containing in a single cabinet two independently powered, highly efficient EC fans with flexibly mounted motors a counterflow high-efficiency heat recovery core with large heat-transfer area, a by-pass damper with an actuator, removable supply and extract air cartridge filters M5 or F7 and a condensate drain pan, all in the same housing.

The front door enables easy access to all components. Inlet and outlet ports are round or rectangular based on the unit type. The housing is manufactured with white painted sheet metal panels with mineral wool (650 Flexi, U = 1,23 Wm^2K^3) or polyurethane insulation (U = 0,82 Wm^2K^3).

As an option the units can be equipped with a complete control system, including a connection to the internet or to a third party management system – for detailed information see the section on controls.





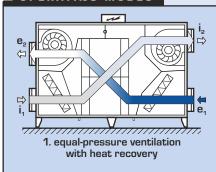




Features of the DUPLEX Flexi:

- Great thermal insulation of the casing (class T2)
- Reduced thermal bridging (class TB1)
- low profile significantly simplifies installations such as ceiling-suspended applications
- \bullet extreme compactness of new unit types ensures up to 60 % space reduction in comparison with modular units
- low purchase cost
- multipurpose unit design (floorstanding / ceilingsuspended installations) simplifies ordering and on-site installations
- low power input high EC fan efficiency
- high heat recovery efficiency thanks to new generation heat recovery exchangers
- low noise
- light weight
- different types of control systems based on application complexity; fully integrated into the unit
- the units meet hygienic requirements in accordance with the VDI 6022
- the units meet stringent efficiency and effectiveness criteria and are certified by the renowned Passive House Institute *
- the units meet requirement in accordance with Commision regulation (EU) No. 1253/2014 [Ecodesign] *
- * in the defined working area

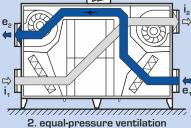
OPERATING MODES



 \Rightarrow e_1 ... outdoor air (ODA)

SELECTION SOFTWARE

⇒ **e**₂ ... supply air (SUP)



2. equal-pressure ventilation without heat recovery (through by-pass)

 $\Rightarrow i_1$... extract air (ETA)

🖒 i, ... exhaust air (EHA)

e₂ e₂ 3. equal-pressure ventilation with heating / cooling / or preheating



For detailed selection of DUPLEX units, accessories and control system we recommend to use our special selection software.

To select a heat recovery exchanger you can use our special selection software. Download it from our webpage www.atrea.eu or contact us at our mail address.



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RECOVERY

www.atrea.eu

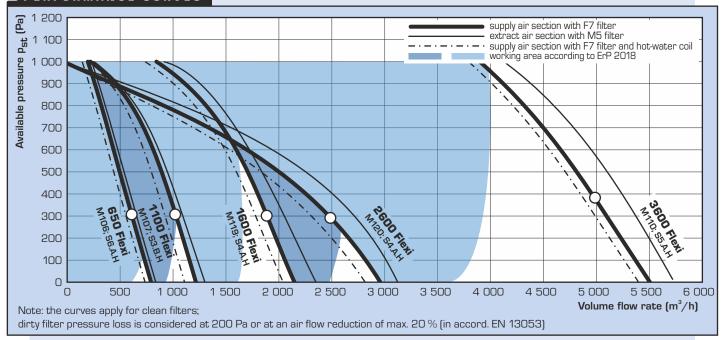
PERFORMANCE CURVES

TECHNICAL DATA

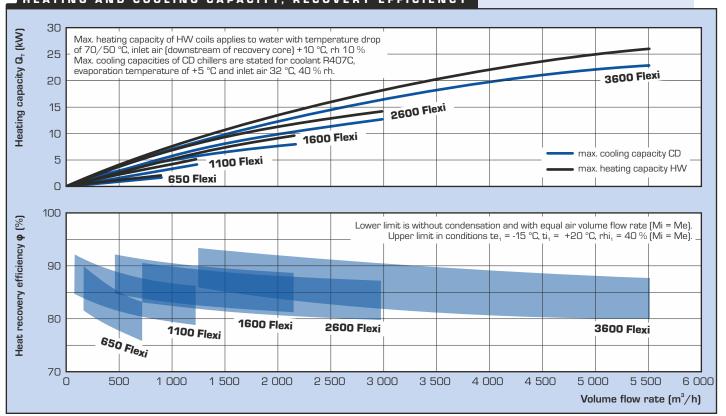
Unit		650 Flexi 1100 Flexi		1600 Flexi	2600 Flexi	3600 Flexi	
Nominal airflow	m³h ⁻¹	650	1 000	1 900	2 500	5 000	
Nominal external static pressure	Pa	170	300	300	260	400	
Power input at nominal operating point	W	320	670	670 1 370		4 630	
Recovery efficiency 13	%	see curve					
Weight ^{2]}	kg	110	150	205	280	370	
Fan number	-	2					
Power supply	V	230 400					
Frequency	Hz	50					
Max. power input	W	340	780	1 480	1 660	5 100	
Fan speed min ⁻¹		4 300	3 400	2 960	2 470	2 970	
Filtration class	-	F7 / M5					

based on air volume flow - see curve

PERFORMANCE CURVES



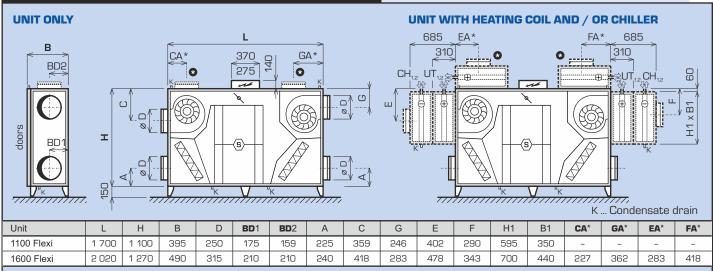
HEATING AND COOLING CAPACITY, RECOVERY EFFICIENCY



²⁾ based on accessories

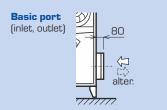
DIMENSIONS AND CONNECTION PORTS

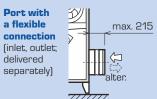
DUPLEX 1100, 1600 FLEXI (CIRCULAR PORTS)



 $UT_{1,2}$... Heating coil connection; $CH_{1,2}$... Chiller connection ●... port / heater position possible only in DUPLEX 1600 Flexi

ROUND CONNECTION PORTS





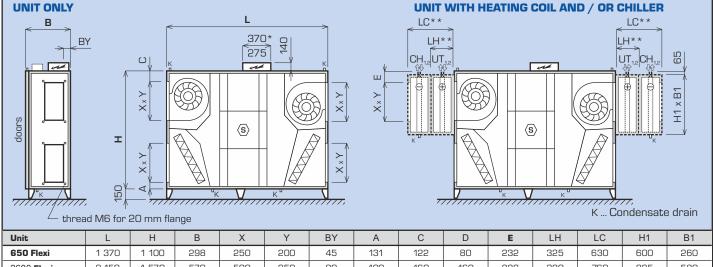


Port with a damper and flexible connection (inlet only; delivered separately)



Note: For detailed design and technical data we recommend using our dedicated selection software.

DUPLEX 650, 2600, 3600 FLEXI (RECTANGULAR PORTS)

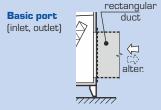


250 90 825 2600 Flexi 2 150 1 570 570 500 100 160 160 228 390 760 520 3600 Flexi 2 455 1 660 780 600 300 163 75 145 145 178 450 880 825 730

LH for DUPLEX 650, 2600, 3600 Flexi ... Stand-alone heating coil; LC ... Stand-alone chiller or heating coil with chiller;

 $X\times Y$... Connecting port dimensions; UT $_{12}$... Heating coil connection; CH $_{12}$... Chiller connection; * ... Dimension for DUPLEX 650 Flexi is 450×230 mm

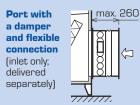
RECTANGULAR CONNECTION PORTS











Note: For detailed design and technical data we recommend using our dedicated selection software.

INSTALLATION CONFIGURATION

INSTALLATION POSITIONS AND PORT CONFIGURATIONS

The units are available in multipurpose design, allowing the unit to be installed on the floor or beneath the ceiling. For both the floor and ceiling-suspended installation, the standard support steel legs are used. Chillers must always be suspended separately.

Each unit is fitted with several condensate drain pipes as standard. During installation the respective drain should be selected. Chillers have their own condensate drains. The condensate drains used must be connected into a sewer system. During installation the respective drain should be selected.

In addition, unit sides can be interchanged, i.e. supply and exhaust air ports can be used conversely.

This ensures high installation flexibility on site.

(to be installed in to the duct) may be optionally connected to the Note: The chiller may not be fitted to units with spigots in upward

Hot water heating coil HW.2 and /or a water-based or direct chiller

(to be fitted directly on to the unit) or an EPO-V electric heating coil

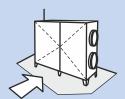
position e₂.

In addition the DUPLEX 1600 unit includes alternative ports (e, and i₂) that can be interchanged on site and used as side ports.

For a detailed unit design we recommend a special DUPLEX selection software be used; available at www.atrea.eu.

FLOOR-STANDING POSITION

- the unit is installed using the adjustable legs supplied



... Condensate drain

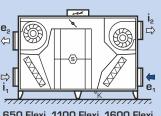
... outdoor air (ODA)

⇔ **e**₂ ... supply air (SUP)

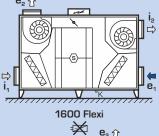
... Chiller not to be fitted in this position

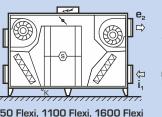
... extract air (ETA)

... exhaust air (EHA)

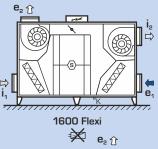


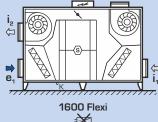
650 Flexi, 1100 Flexi, 1600 Flexi 2600 Flexi, 3600 Flexi

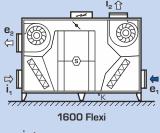


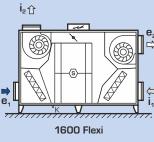


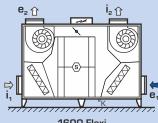
650 Flexi, 1100 Flexi, 1600 Flexi 2600 Flexi, 3600 Flexi

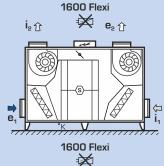






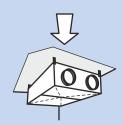


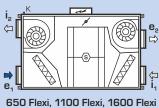




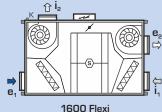
CEILING-SUSPENDED POSITION

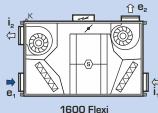
- the unit is installed using supplied hangers

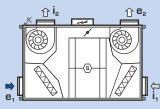




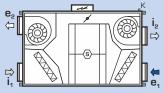
2600 Flexi, 3600 Flexi



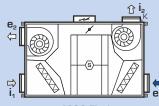




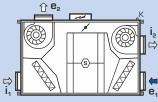
1600 Flexi



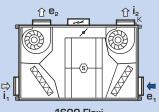
650 Flexi, 1100 Flexi, 1600 Flexi 2600 Flexi, 3600 Flexi



1600 Flexi



1600 Flexi



1600 Flexi

MANIPULATION SPACE

When installing DUPLEX units it is necessary to allow for the recommended free space around the unit for manipulation. A minimum space of 150 mm is needed under the unit to install a DN 32 condensate drain pipe. A trap with a minimum height of 150 mm must be installed before connecting the pipe to a building sewer. The recommended space is easily ensured when the standard support steel legs are used.

Space in front of the unit is required for opening the door, filter changing and access to all components that require service.

Minimum manipulation space required for the hinged door is marked on respective drawings.

For all units 600 mm free manipulation space from an electric control panel, is required in accordance with respective standards.

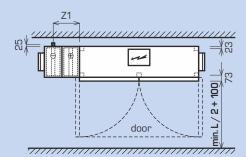
Manipulation space, unit configuration

FLOOR-STANDING POSITION

min.

FRONT VIEW

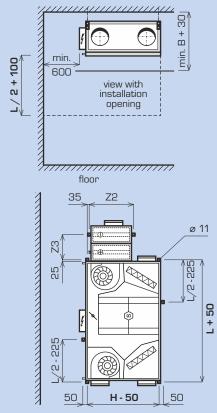
TOP VIEW



L / 2

L / 2

CEILING-SUSPENDED POSITION

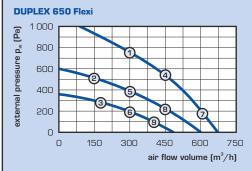


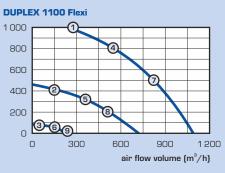
Unit	Support legs	Suspension point - Chiller	Suspension point - Unit	Suspension point - Chiller	
650 Flexi	4 pcs	1 pc	4 pcs (in corners)	2 pcs	
1100 Flexi	4 pcs	4 pcs 1 pc		2 pcs	
1600 Flexi	5 pcs	1 pc	4 pcs (in corners)	2 pcs	
2600 Flexi	6 pcs	1 pc	4 pcs (in corners)	2 pcs	
3600 Flexi	6 pcs	1 pc	6 pcs (in corners and in the middle)	2 pcs	

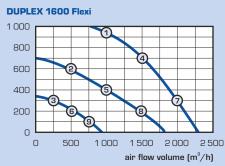
Unit	L	Z1	Z2	Z 3	В	Н
650 Flexi	1 370	355	650	355	298	1 100
1100 Flexi	1 700	418	625	392	395	1 100
1600 Flexi	2 020	418	750	392	490	1 270
2600 Flexi	2 150	566	875	540	570	1 570
3600 Flexi	2 450	625	875	600	780	1 660

ACOUSTICS, BASIC UNIT

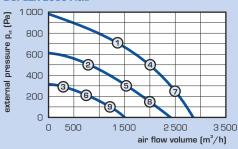
SOUND POWER LEVEL Lw(A) (dB)







DUPLEX 2600 Flexi





point		1	2	3	4	5	6	7	8	9
	outlet [dB(A)]	77	72	67	77	71	67	78	74	72
650 Flexi	inlet [dB(A)]	55	50	45	54	50	44	55	52	48
	surround [dB(A)]	57	56	48	55	53	47	56	55	49
	outlet [dB(A)]	84	77	63	85	79	66	89	82	69
1100 Flexi	inlet [dB(A)]	59	48	34	60	49	35	62	52	36
	surround [dB(A)]	60	51	36	62	52	36	65	54	36
	outlet (dB(A))	85	79	67	84	77	63	85	79	64
1600 Flexi	inlet (dB(A))	63	57	47	61	54	43	60	55	42
	surround (dB(A))	65	60	50	65	58	46	65	61	47
	outlet (dB(A))	84	78	70	84	77	67	86	80	67
2600 Flexi	inlet (dB(A))	61	57	51	59	54	46	60	55	45
	surround (dB(A))	66	62	54	67	60	50	67	61	50
	outlet (dB(A))	81	73	66	83	74	65	87	77	66
3600 Flexi	inlet (dB(A))	59	53	47	57	50	45	59	53	45
	surround (dB(A))	64	57	50	63	53	48	65	54	47

Note: for detailed calculation we recommend a special selection software be used.

DUPLEX - BASIC UNIT



The housing unit is manufactured with panels of painted sheet metal and a mineral (650 Flexi, U = 1,23 Wm²K¹) or polyurethane insulation (1100-3600 Flexi, U = 0,82 Wm²K⁻¹) of 30 mm thickness, T2 class, TB1. Front door enables easy access to all built-in components.



Fans

Me.xxx; Mi.xxx For both the supply and exhaust air, high-performance EC fans are used (direct drive wheel in semispiral housing with fitted spring-mounted electric motor). Due to the fans; the units are highly efficient with very low specific power input.



Heat recovery core

The units are equipped with a newly designed high-performance heat recovery core. This is made of thin plastic plates with high recovery efficiency up to 93 %.



By-pass damper ("B")

The heat recovery core bypass, includes an actuator. When opening the by-pass damper, airflow through the recovery core closes automatically to avoid heat transfer.

S6.A.H / S3.B.H / S4.A.H / S5.A.H

DUPLEX xxxx Flexi

OPTIONAL ACCESSORIES (BASIC OVERVIEW)



Ке.ххх: Кі.ххх Shutoff damper e,; i,

Shutoff dampers are fitted on inlet ports. The dampers are available in different sizes based on unit ports and actuator types - the standard type is LM 24A and the type with spring return is LF 24 (to be shut off in case of power cuts). An option delivered separately.



Air filtration

The DUPLEX series are equipped with filter cartridges as standard (F7 / M5 class filters supply / exhaust). This filter combination fulfills hygiene requirements according to VDI 6022. Other filter combinations available are M5 / M5 and F7 / F7 and M5 / F7.

Fe.xxx; Fi.xxx

HW.xxx



Flexible connection

Flexible connection for round or rectangular ports in the unit port sizes. An option delivered separately.



HW hot-water **Heating coils**

Separately, optionally delivered hot-water heating coils to be mounted on the housing unit. For systems up to 110 °C and 1,0 Mpa. An option delivered separately.



RE-HW.4, RE-HW.3 **Heating coil**

H.P

hydraulic kit Its function is to control heating capacity of a heating coil. It consists of a three-speed pump, two globe shutoff valves and connection

pipes. Further equipment depends on the type:

- -RE-HW.4 three-way mixing valve with an actuator for digital control system
- RE-HW.3 three-way diverting valve with a thermostatic valve for electric control system



Electric preheaters EPO-V **EPO-V**

EPO-V electric heating coils are used in two ways: 1) to provide the antifreeze protection of the HR exchanger when equal-pressure ventilation is continuously required,



2) heating the air supplied by a ventilation unit to a building.

Control is provided through the DUPLEX RD5 unit control system. When installing the heating coil requirements specified in a separate technical sheet must be adhered to. An option delivered separately.

NFK.x

A.CF.XXX



Tube manometers

Accessory for filters for simple view of current pressure drop. The tube manometers are obligatory for hygienic unit design in accordance with the VDI 6022.

A.MFF

An option delivered separately.



Spare cartridge filters

Replacement filter cartridges in different sizes based on the unit type. Available in M5 and F7 filtration class.



R-CW.3 Control modes for water chillers

Designed to control the cooling capacity of water chillers. The R-CW.3 with a 3-way fitting has a 3-way Belimo ball valve with a Belimo TR24-SR servo drive and two ball stop valves. An option delivered separately.



Constant air flow and pressure

Manometers reading fan pressure together with controls, enables intelligent fan control of preselected airflow. This accessory assumes

the unit is equipped with RD5 digital control system. Using a second manometer (optional accessory) in the supply air duct enables the user to control constant pressure in the supply duct. An option delivered separately.



Water chiller CW

Water chillers can be installed externally on to the unit's casing, to either a chamber with a hot water heating coil or a free chamber. For systems up to 1.0 MPa.

CW.xxx

PR.xxx

An option delivered separately.



Direct chillers CD

Direct chillers can be installed externally on to the unit's casing, to either a chamber with a hot water heating coil or a free chamber. An option delivered separately.



Rectangular to round transition

Transition from rectangular ductline of 250×200 to round connection ø 200 mm. An option delivered separately.



VK.xxx

CD.xxx

Free chamber VK

A chamber to be installed on to the unit's casing on the supply air outlet $e_{\scriptscriptstyle 2}$. It is intended for homogenizing air flow upstream the chiller, and it is used only when no HW hot water heating coil is installed. An option delivered separately.



CONTROLS

The DUPLEX Flexi ventilator units can be equipped with built-in controls providing complete functionality of the unit with its accessories. Thanks to integration of the controls into the unit simple commisioning of the unit and full functionality is guaranteed. There is no risk with compatability of components during installation.

The controls enable connection to management systems – more information in the description of the respective

controls and the sellection software. Units do not have to be equipped with controls – individual components are only connected to a terminal block.

A special ATREA selection software may be used to generate all control type selection including drawings printouts.

SUMMARY OF DUPLEX FLEXI CONTROL SYSTEMS

Туре	Use	Controller
"Without controls"	- all components with power supply are connected to a terminal block outside the unit - more components are included upon customer's request (exact actuator type, sensors, thermostats, pressure switches etc.) - good for applications where third party control is supplied separately – e.g. large buildings with building management systems	– not applicable
"RD5" controls	Standard functions of the "RD5" controls - EC fan speed control (based on selected mode) - automatic by-pass damper position (heat and cool recovery) - evaluates and prevents emergency limits based on measured temperature - ventilation and temperature weekly program setting - A web server and an Ethernet interface built in as standard connection for remote internet communication - inputs for switching using 230 V [4 inputs - 3 delayed, 1 instantenious] - switch e.g. from bathrooms etc. - optional connection of CO ₂ or RH sensor - max. 2 sensors with a switch or 0-10 V output - outputs for electric preheater and heater control (pulse 10 V) or hot-water control (0-10 V)	CP Touch CP10RT
	Additional RD-IO module - optional manometer connection to ensure constant airflow control (see Constant airflow and pressure control on previous page) - constant pressure control - cooling control outputs (DX- or chilled-water cooling), possibly for a heat pump Additional RD-K module - additional inputs and outputs significantly extending control system functions BACnet / KNX converter - optional converter allowing connection to supervisory control system via BACnet or KNX protocol	Web server (as standard) DUPLEX ***Control of the control of the